SOVRAN ARMS®

"Leader Redefined"

Elmwood Series

USER MANUAL

LEVER ACTION SHOTGUN INSTRUCTION MANUAL

READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM

www.sovranarms.com

WARRANTY CARD

Serial No of Weapon

Caliber

Seller

Country Purchased in

Purchaser Name

Address

Purchase Date

Signature

PLEASE SIGN AND RETURN THIS CARD TO VALIDATE WARRANTY

SOVRAN ARMS

LEVER ACTION SHOTGUNS

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GUN SAFETY RULES

Observe these rules of safe gun handling.

1. Always keep the muzzle pointed in a safe direction. Watch the muzzle at all times: never point a gun, accidentally or intentionally, at any person or anything you do not intend to shoot. identify the target before shooting; do not shoot at sounds.
2. Always treat any gun as if it is loaded - it may be!
3. Keep your finger off the trigger while operating the action and at all other times until you are ready to shoot.
4. Keep the safety "on" or in the "safe" position at all times until you are ready to fire the gun. Do not rely on your gun's safety, the safety on any gun is a mechanical device and is not intended as a substitute for common sense or safe gun handling.
5. Learn how your gun functions and handles. If you do not thoroughly understand the proper use and care of your gun, seek the advice of someone who is knowledgeable.
6. Do not alter or modify and parts of a firearm.
7. Store guns unloaded, separate from any ammunition, and where children cannot get to them.
8. Be sure the barrel is clear of any obstructions before loading. Make it a habit to check the barrel every time before loading.
9. Be sure you have and use the proper ammunition. A 20-gauge shell will enter a 12-gauge chamber far enough so that a 12-gauge shell can be loaded behind it. Also, a 3-inch shell may fit into a 2 3/4-inch chamber, but the crimp at the mouth of the shell will unfold into the forcing cone. If either of these things occur and you fire the gun, the gun will explode, damaging the gun and possibly causing serious injury or death to you and those around you.
10. Wear protective shooting glasses and adequate ear protection when shooting.
11. Never climb or jump over anything, such as a tree, fence, or ditch, with a loaded gun. Open the barrel, remove the shells, and hand over the gun to a friend

or place it on the ground on the other side of the obstacle. Do not lean a gun against a tree or other object; it could fall and possibly discharge.

12. Do not shoot at a hard surface or at water Bullet and shot can bounce in unpredictable directions with great velocity.

13. Never transport a loaded gun. Do not place a loaded gun into a vehicle. The gun should be unloaded and placed into a case when not in use.

14. Never drink alcoholic beverages before or during shooting.

INTRODUCTION TO SOVRAN ARMS

Sovran Arms is a trusted shotgun manufacturer dedicated to becoming the best in the global firearms industry. Established in Turkey, Sovran Arms builds on over 45 years of experience in firearms craftsmanship, combining traditional skills with modern engineering to produce world-class shotguns designed for reliability, performance, and safety.

What We Do?

Sovran Arms designs and manufactures a wide range of high quality shotguns, serving civilian users, hunting professionals, law enforcement, and firearm dealers worldwide. Every product is built with a focus on precision and long-term durability.

Our product line includes, Turkish Bullpup Shotguns, Pump Action Shotguns, AR Style Shotguns, Lever Action Shotguns, Semi Auto Shotguns and more.

SAFETY SWITCH OR BUTTON

The safety is designed to stop the trigger mechanism.

DON'T RELY ON YOUR GUN'S SAFETY. TREAT EVERY GUN AS IF IT WERE LOADED AND READY TO FIRE.

The safety on any gun is a mechanical device, and it is not intended as a substitute for common sense or safe gun handling. Always keep the muzzle pointed in a safe direction.

A. The safety is located left side of the receiver, and provides protection against accidental or unintentional discharge under normal usage when properly handled.

B. To engage the safety, push the button so that it protrudes from the right side of the gun and the RED BAND MARKING CAN NOT BE SEEN. The safety should always be in the "RED" or "WHITE" position until you intend to fire the gun.

C. When you are ready to fire the gun, press the safety button to the "RED" or FIRE" position, so that the safety protrudes from the left side of the gun and the **RED BAND MARKING IS SHOWING.**

DANGER: The gun will fire when the trigger is pulled intentionally or accidentally when the **RED BAND MARKING IS SHOWING.**

DISASSEMBLY



1- Safety; Red is ready to fire & white is safe mode.



2- Remove the forend cap by turn it to anti-clockwise.



3- Remove forend & barrel assembly together by pulling forward.



4- Take downthe receiverpins by pressing with external screw.



5- Over view of pins from downward.



6- Take out the trigger assembly by pushing it outside.



7- First remove the screw of rubber pad and than take out the screw of stock/butt.



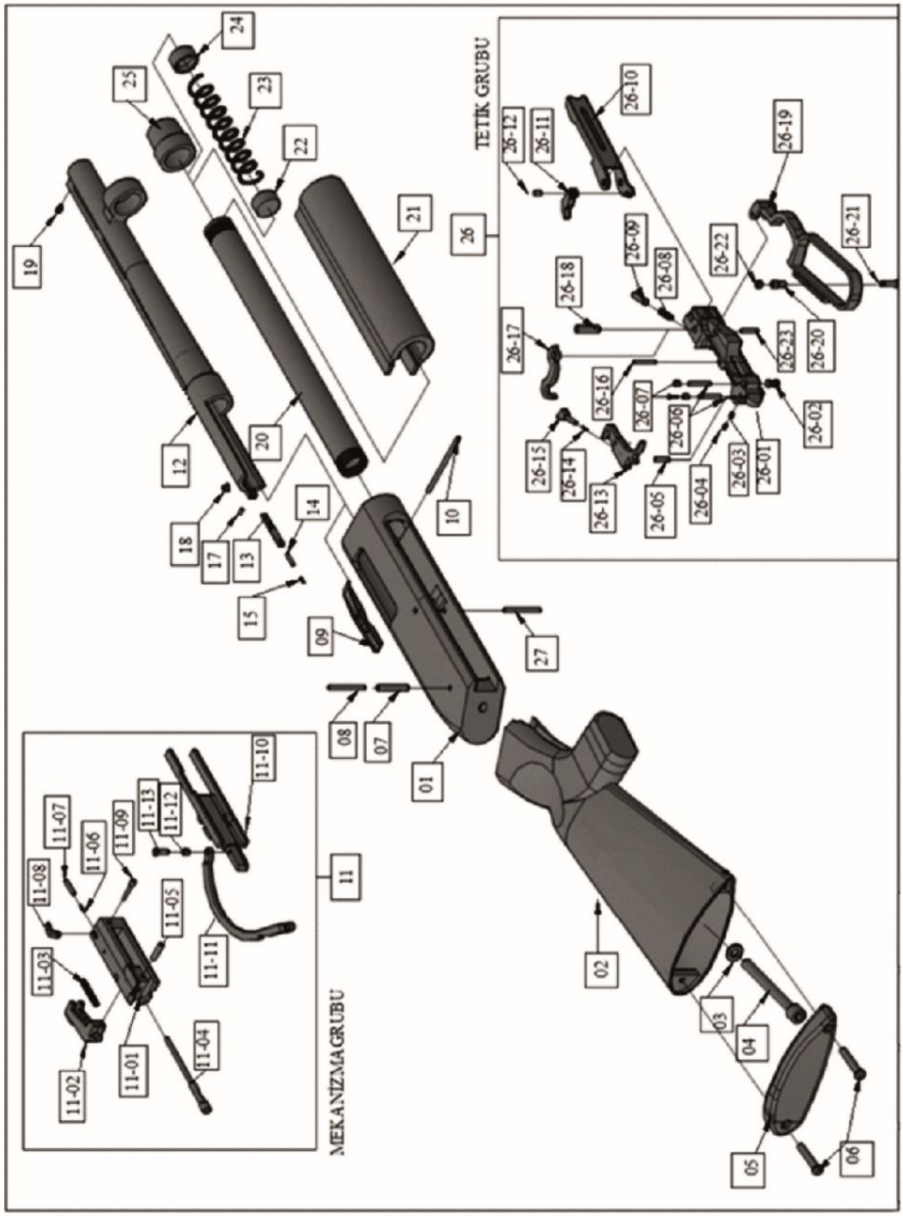
8- Same way as explained previously to take off the grip remove the nut / screw from inside of grip.



9- Assembled gun in action mode.

ASSEMBLY

Assembly of gun is vise versa as explained above.


TETİK GRUBU
MEKANİZMA GRUBU
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01	Receiver
02	Stock
03	Stock Connection Bolt Washer
04	Stock Connection Bolt
05	Synthetic Stock Pad
06	Stock Pad Screws
07	Ayceki (Lever Arm) Stopper Reel
08	Ayceki (Lever Arm) Stopper Pin
09	Magazine Stop Complete
10	Magazine Stop Connection Pin
11	Bolt
11-01	Bolt Body
11-02	Locking Lug
11-03	Firing Pin Spring
11-04	Firing Pin
11-05	Firing Pin Connection Pin
11-06	Extractor Spring
11-07	Extractor Pin
11-08	Extractor
11-09	Extractor Connection Pin
11-10	Bolt Carrier
11-11	Ayceki (Lever Arm)
11-12	Ayceki (Lever Arm) Connection Nut
11-13	Ayceki (Lever Arm) Connection Bolt
12	Barrel
13	Ejector
14	Ejector Pin
15	Ejector Pin Spring
17	Ejector Screw Front
18	Ejector Screw Back
19	Brass Bead
20	Magazine Tube
21	Forend
22	Magazine Follower
23	Magazine Spring
24	Magazine End
25	Barrel Connection Nut Complete
26	Trigger
26-01	Trigger Body
26-02	Safety
26-03	Safety Push Reel
26-04	Safety Push Spring
26-05	Safety Push Connection Pin
26-06	Ayceki (Lever Arm) Stop Connection Pins
26-07	Ayceki (Lever Arm) Stop Reels
26-08	Operating Handle Spring
26-09	Operating Handle Reel
26-10	Carrier
26-11	Carrier Hand
26-12	Carrier Connection Pin
26-13	Trigger
26-14	Hammer Sear Spring
26-15	Hammer Sear
26-16	Hammer Sear Connection Pin
26-17	Hammer
26-18	Hammer Connection Reel
26-19	Operating Hand Lever
26-20	Ayceki (Lever Arm) Connection Pin
26-21	Ayceki (Lever Arm) Handle Reel Screw
26-22	Ayceki (Lever Arm) Handle Reel
26-23	Ayceki (Lever Arm) Connection Screw
27	Trigger Guard Dissasembly Pin

USAGE OF CHOKE TUBES

The choke is what controls the openness or tightness of the pattern of your Shotgun. The chart below lists the choke available (from open to tight), and the corresponding marks that indicate the choke of your specific shotgun.

	SKEET	IC	M	IM	F	XF
CHOKE TUBE						
BBLS	CL	****	***	**	*	XF

Never fire or run gun cleaning tools through a barrel that uses choke tubes without having a choke tube installed. The threads of the choke tube and the internal threads of the barrel should be cleaned after each use and before installation of the tube.

To install a tube, insert the tube into the barrel and tighten with your fingers. Once the tube is finger tightened, tighten with the appropriate choke tube Wrench until the tube sits on the threads. DO NOT over tighten or forcefully tighten with wrench.

MAINTENANCE AND CLEANING

Caution: Make sure the gun is unloaded.

- 1. Make sure that the broad, polished, finely fitted mating surfaces of the breech block and receiver are especially clean and lightly oiled with a high quality gun oil. Do not use pure silicone.
- 2. Run an oil patch through the bore with a cleaning rod starting from the breech end. To prevent leading, use a cleaning solvent and brass brush to clean the bore periodically. Follow this cleaning with one or two clean oil patches.

Important: If your gun is equipped with choke tubes, do not use a brass brush to clean the barrels unless a choke tube is installed in each barrel. Barrels that utilize choke tubes must also have the choke tubes removed to clean and oil the threads inside the barrel and the choke tubes themselves. This will protect the threads from being damaged by cleaning tools and also prevent a dirt build up that would cause the choke tube to become difficult to remove from the barrel. Damage can result to choke tubes and barrel when attempting to remove sticky choke tubes. Never fire your gun without choke tubes tightened in barrels. Do not over tighten choke tubes. Wipe all exposed metal surfaces with an oiled cloth before storing. Do not pour oil into the inside mechanism because it may hamper proper functioning and will soak

the wood. After extended periods of heavy use, your gun should be taken to a qualified gun smith to have the action disassembled for professional cleaning and lubrication.

- 3. Care for your wood stock and fore arm the same way you would a piece of furniture with the same finish.

STORAGE

Clean thoroughly and oil your gun before storage. Store the gun in a case to prevent scratches and dents. Store in a dry placeto prevent corrosion.

Store the gun away from children and in place where it cannot be obtained by those unauthorized to use it. Always store gun unloaded and separately from any ammunition.

PARTS

To order parts, please mention the following information:
Your name, address, telephone number, firearm serial number, make and model. When we receive your request we will send you an order form and a parts breakdown with prices.

SERVICE AGREEMENT AND LIMITED WARRANTY

Sovran Arms agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of Sovran Arms under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained here in Sovran Arms makes no warranties, express or implied. Sovran Arms will repair or replace any unserviceable parts for one (1) year from date of purchase and further will supply free parts (Wood not included) for an additional (1) years in accordance with the above warranty statement provided your firearm had not been altered, abused, willfully damaged, or damaged by over pressure ammunition. This agreement is not transferable; its benefits apply only to the original purchaser.
To obtain free service during the time this agreement is in effect, make sure your firearm is unloaded, and send it to
Sovran Arms or Sovran Arms USA Branch.
This agreement and the warranties contained herein are void if your registration card is not received with a copy of your sales slip within 30 days from date of purchase.

SHIPPING

When returning your gun for service, please take care in packing. Disassemble your gun, wrap in paper or other protective media and place gun in the original box. **(THIS BOX WILL PROTECT THE GUN BUT IS NOT DESIGNED FOR SHIPPING).** Warp box in a cardboard box approved for interstate shipping. Sovran Arms is not responsible for damage occurredduring shipping.

Ship the firearm prepaid to the adress mentioned below:

SOVRAN ARMS
Yeni Mah. 41307 Sok. No : 3/A
Beysehir, Konya, Turkiye

SOVRAN USA
118 Main Street,
Elmwood, WI, 54740, United States

THANK YOU

Thank you for purchasing a Sovran Arms shotgun.
We are sure this gun will bring you years of hunting and/or shooting pleasure.

Congratulations! If you've made it through this manual, it means we've welcomed a new Sovranner to our family.

we are SOVRANNER



Marksmanship is not only about pulling a trigger.
It is about discipline, awareness, and responsibility.

Every shot you take is a reflection of your training, your focus, and your respect for the power in your hands.

Defense is not an option; it is a duty. The ability to protect yourself and your loved ones requires more than a firearm. It requires commitment, precision, and the mindset of a true guardian.

This is what it means to be a Sovranner.
Not just an owner, but a defender.
Not just a shooter, but a protector.

Carry the legacy with pride.
True strength lies not only in the weapon, but in the discipline and responsibility of the one who wields it.

I am SOVRANNER

Yeni Mah. 41307 Sok.
No : 3/A Beysehir, Konya
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